

ELGILOY Specialty Metals – Wire Products

Hastelloy® alloy C-4

UNS N06455
W.Nr 2.4610

Hastelloy® alloy C-4 is a nickel-chromium-molybdenum alloy with good oxidation resistance and stress-corrosion cracking resistance at high temperatures. Hastelloy® alloy C-4 also has high resistance to many chemical process environments and is particularly resistant to hydrochloric acid, sulfuric acid, and chlorides.

Applications include springs and components operating in oxidizing and non-oxidizing acids.

Industries supplied include: Chemical Processing

Nominal Composition

	Cr	Mo	Fe	Co	Mn	Ni	C	Ti	Si	P	S
min	14	14									
max	18	17	3	2	1	balance	0.015	0.7	0.08	0.04	0.03

Physical Properties

	At 70°F	At 20°C
Density	.312 lb/in ³	8.64 g/cm ³
Modulus of Elasticity (E)	30.8 x 10 ³ ksi	211 GPa
Modulus of Rigidity (G)	11.8 x 10 ³ ksi	81 GPa
Coefficient of Expansion	7 microinches/in.-°F (70-600°F)	12.6 μm/m-°C (20-300°C)
Electrical Resistivity	49.1 μ ohm.in	125 μ ohm.cm
Thermal Conductivity	70 Btu-in./ft. ² hr.-°F	10.1 W/m-K

Applicable Specifications

Wire & Bar | ASTM B574, NACE MR0175 (ISO 15156-3).

Typical Mechanical Properties – Spring Applications

Condition	Heat Treatment	Tensile Strength	Suggested Operating Conditions
Annealed	1950°F (1066°C)	110 – 150 ksi (758 – 1034 MPa)	-330°F to 750°F (-200°C to 400°C)
Spring Temper		190 – 220 ksi (1310 – 1517 MPa)	-330°F to 750°F (-200°C to 400°C)

Hastelloy® is a registered trademark of Haynes International, Inc.

For further information Contact:
Email: WIRE@ELGILOY.COM
Phone: 1 847 695 1900

Elgiloy Specialty Metals - Wire Products
356 N.Cross Street
Sycamore, IL 60178 USA

WWW.ELGILOY.COM